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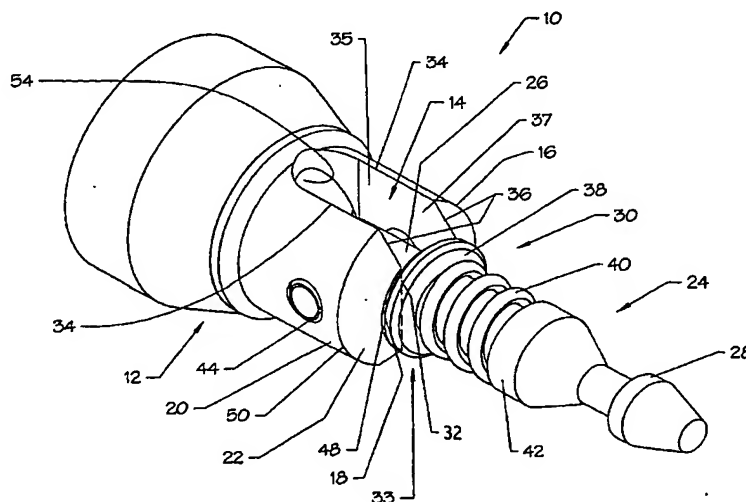
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(54) Title: A SPEARHEAD ASSEMBLY



(57) Abstract: A spearhead assembly (10) comprises a base (12) provided with a slot (14) at one end (16) which opens onto an outer surface (13) of the base (12). The outer surface (13) is composed of three contiguous surface portions (18, 20 and 22). A spearpoint (20) is pivotally coupled at its proximal end (26), which is disposed in the slot (14), to the base (12). A distal end (28) of the spearpoint (24) extends or projects beyond the slot (14) and the surface (13) of the base (12). A spearpoint positioning system (30) urges the spearpoint (24) toward one of three annually spaced positioned. These positions are characterised by the spearpoint (24) extending substantially perpendicular to parallel opposed edges of the slot (14) which open onto, or are flanked by, the surface portions (18), (20 and 22). Moving the spearpoint from one position to another requires the application of an external force.

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**A Spearhead Assembly**Field of the Invention

5 The present invention relates to a spearhead assembly of the type used in mining applications for coupling downhole equipment to a wireline for lowering equipment down a drill hole, drill string or casing and subsequently  
10 retrieving the equipment.

Background of the Invention

15 In various areas of downhole drilling, for example core drilling, a spearhead assembly is attached to a downhole tool to facilitate connection of that tool to an overshot which in turn is attached to a wireline. This allows the tool to be lowered into a drill hole and subsequently  
retrieved.

20 The spearhead assembly has a base in the shape of a squat cylindrical having a diametrically extending slot at one end in which one end of spearpoint is pivotally coupled. An opposite end of the spearpoint is configured for  
25 releasable latching to the overshot. When connecting a spearhead assembly to an overshot above ground, an operator can easily align the spearpoint and the overshot to ensure coupling. The tool can then be lowered through the drill string by virtue of the coupling of the overshot  
30 to the spearhead assembly. When the tool has reached the desired location, the overshot can be decoupled from the spearhead assembly and withdrawn from the drill string to allow drilling to proceed. When it is necessary to withdraw the tool from the drill string, the overshot is

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again lowered into the drill string for coupling with the spearhead assembly.

5 The downhole coupling of the overshot and the spearhead assembly is generally reliable. However due to its pivot coupling, from time-to-time the spearpoint can become locked against an internal surface of the drill string and thus cannot be engaged by the overshot to allow withdrawal of the tool. In this instance, it is necessary to  
10 withdraw the entire drill string in order to retrieve the tool.

#### Object of the Invention

15 The present invention was developed with a view to further increase the reliability of downhole coupling between a spearhead assembly and an overshot.

#### Summary of the Invention

20 According to the present invention there is provided a spearhead assembly comprising:

25 a base having an outer surface composed of a plurality of contiguous surface portions where mutually adjacent surface portions lie in, or have, relatively inclined planes or relatively inclined tangential planes;

30 a slot formed in one end of said base and opening onto said plurality of surface portions;

a spearpoint having a proximal end located in said slot and pivotally coupled to said base and a distal end

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projecting from said slot and beyond said surface portions; and,

5 a spearpoint positioning system for urging said spearpoint toward one of a plurality of angularly spaced positions, respective ones of said positions characterised by said spearpoint extending perpendicular to the plane or tangential plane of an adjacent surface portion.

10 According to a further aspect of the present invention there is provided a spearpoint assembly comprising:

a base having an outer surface;

15 a slot formed in one end of said base, said slot comprising a plurality of continuous lengths each of which opens onto said outer surface, and where mutually adjacent lengths of said slot lie in respective inclined planes;

20 a spearpoint having a proximal end located in said slot and pivotally coupled to said base and a distal end projecting from said slot and beyond said outer surface; and,

25 a spearpoint positioning system for urging said spearpoint into one of a plurality of angularly spaced positions in which said spearpoint extends perpendicularly to the plane of the length of said slot from which said spearpoint extends.

30

Preferably said spearpoint positioning system comprises a plate through which said spearpoint extends, said plate

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retained on said spearpoint in a position where said plate contacts said outer surface.

5 Preferably said spearpoint positioning system further comprises a biasing device which urges said spearpoint into said one of a plurality of positions and holds said spearpoint in said one of a plurality of positions.

10 Preferably said biasing device biases said plate against said outer surface.

15 Preferably said plurality of contiguous surface portions comprises a first surface which lies in a plane substantially perpendicular to a longitudinal axis of said base, whereby when said plate lies against said first surface, said spearpoint is in a first position where it extends substantially parallel to said longitudinal axis.

20 Preferably said first surface is planar.

25 Preferably said plurality of surface portions comprises a second surface, said second surface formed about said longitudinal axis, whereby when said plate lies against said second surface, said spearpoint is in a second position extending substantially perpendicular to said longitudinal axis.

30 Preferably said plurality of surface portions comprises a third surface located between said first and second surfaces, said third surface configured so that when said plate lies against said third surface, said spearpoint is in a third position angularly spaced between said first and second positions.

Preferably said third surface is configured so that when said spearpoint is in said third position, said spearpoint extends at substantially  $45^\circ$  to said longitudinal axis.

5

Preferably said plurality of lengths comprise a first length which lies in a first plane which is perpendicular to a longitudinal axis of said base, whereby when said plate lies against said first length said spearpoint is in  
10 a first position extending substantially parallel to said longitudinal axis.

Preferably said plurality of lengths comprise a second length which is parallel to said longitudinal axis,  
15 whereby when said plate lies against said second length, said spearpoint is in a second position extending substantially perpendicular to said longitudinal axis.

Preferably said plurality of lengths comprise a third  
20 length located between said first and second lengths, whereby when said plate lies against said third length, said spearpoint is in a third position angularly spaced between said first and second positions.

25 Preferably said third length lies in a third plane which extends at substantially  $45^\circ$  to said longitudinal axis.

Preferably said spear positioning system is arranged so that when said spearhead assembly is disposed within a  
30 drill string, said positioning system urges said spearpoint to said first position.

In one embodiment, said plate has a peripheral edge which is substantially co-extensive with a peripheral edge of

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said first surface when said plate is parallel to said first surface.

However in a alternate embodiment, said plate may have a peripheral surface which extends to, or beyond, said second surface when said plate is parallel to said first surface.

According to the present invention there is provided a spearhead assembly comprising:

a base provided with a slot at a first end, said slot opening onto a plurality of sequentially contiguous outer surface portions of said base;

a spearpoint having a proximal end pivotally coupled to the base and disposed in said slot, and a distal end extending beyond said base; and,

a spearpoint positioning system for urging said spearpoint toward one of a plurality of angularly spaced positions related to said surface portions.

Preferably each of said plurality of positions is characterised by said spearpoint extending substantially perpendicular to a plane containing parallel opposite edges of said slot flanking respective ones of said surfaces.

### Brief Description of the Drawings

An embodiment of the present invention will now be described by way of example only with reference to the accompanying drawings in which:

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Figure 1 is a perspective view of an embodiment of the spearhead assembly viewed from the side;

Figure 2 is a perspective of the spearhead assembly viewed  
5 from the front;

Figure 3 is a side view of the spearhead assembly disposed within a drill pipe and a spearpoint of the spearhead assembly in a first position;

10 Figure 4 is a side view of the spearhead assembly with the spearpoint in a second position; and,

Figure 5 is a side view of the spearhead assembly with the  
15 spearpoint in a third position.

#### Detailed Description of Preferred Embodiment

Referring to the accompanying drawings, a spearhead  
20 assembly 10 in accordance with an embodiment of this invention comprises a base 12 provided with a slot 14 at a first end 16 which opens onto an outer surface 13 of the base 12 which includes a plurality (in this instance three) of contiguous surface portions 18, 22 and 20 of the  
25 base 12. A spearpoint 24 is pivotally coupled at its proximal end 26, which is disposed in the slot 14, to the base 12. A distal end 28 of the spearpoint 24 extends or projects beyond the slot 14 and surface 13 of the base 12. The spearhead assembly 10 includes a spearpoint  
30 positioning system 30 for urging the spearpoint 24 toward a selected one of a plurality (in this case, three) of angularly spaced positions. These positions are characterised by the spearpoint 24 extending substantially perpendicular to parallel opposite edges of the slot 14  
35 which open onto or are flanked by the surface portions 18,



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20 and 22. For example, in Figures 1-3, the spearpoint positioning system 30 urges the spearpoint 24 in a first position where the spearpoint 24 extends perpendicular to the plane containing parallel opposite edges 32 (only one  
5 shown) of the slot 14 which open onto or are flanked by the surface 18. Thus, in this position, the spearpoint 24 extends perpendicular to the plane containing the surface 18, and parallel to a longitudinal axis A of the base 12. The edges 32 may be considered to define a first length 33  
10 of the slot 14.

The slot 14 further comprises two pairs of opposed edges 34 which open onto or are flanked by the surface portion 20. Any one of these pairs of edges 34 may be considered  
15 as defining a second length 35 of the slot 14. The spearpoint positioning system 30 urges the spearpoint 24 in a position where it extends perpendicular to the edges 34 as depicted in Figure 4, ie substantially perpendicular to the longitudinal axis A. This may be considered as a  
20 second position for the spearpoint 24. (A symmetrical second position exists on the opposite side of the slot 14, i.e. where, with reference to Figure 4, the spearpoint 24 is rotated 180° about its pivot point.) Thus in this second position the spearpoint 24 extends perpendicular to  
25 a tangential plane of the surface portion 20.

The slot 14 further comprises two pairs of opposed edges 36 which open onto the third surface portion 22. The pair of edges 36 adjacent the pair of edges 34 which from the  
30 second length of the slot 14 may be considered as defining a third length 37 of the 14. Again, the spearpoint positioning system 30 can hold the spearpoint 24 in a third position depicted in Figure 5 where it extends substantially perpendicular to a plane containing the

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edges 36 and length 37. In this instance, as the surface 22 tapers at an angle of  $45^\circ$  to the axis A, this coincides with the spearpoint 24 extending at an angle of  $45^\circ$  to the axis A. (A symmetrical third position exists on the opposite side of the slot, i.e. where, with reference to Figure 5 the spearpoint is rotated by  $90^\circ$  clockwise.)

The spearpoint positioning system 30 includes a plate 38 in the form of a disc shaped washer and a biasing device in the form of a spring 40. The spearpoint 24 passes through the plate 38. The spring 40 acts between the plate 38 and a shoulder 42 (or like stop) machined or otherwise formed on the spearpoint 24. Thus, the spring 40 biases the plate 38 against the outer surface 13 of the base 12. More particularly, the spring 40 biases the plate 38 against one of the surface portions 18, 20 or 22 depending on the position of the spearpoint 24, to thereby hold the spearpoint in that position.

A pivot pin 44 extends transversely through the portion of the base 12 containing the surface portion 20, as well as passing through the proximal end 26 of the spearpoint 24. In this way the pivot pin 44 pivotally couples the spearpoint 24 to the base 12 in a manner so that it can pivot about an axis co-linear with the pivot pin 44.

The spring 40 is pre-compressed so that it continually exerts a force on the plate 38 pushing the plate 38 into contact with surface portions 18, 20 or 22. Consequently, it would be appreciated that in order to move the spearpoint 24 between any two of its positions, a positive force must be applied in order to further compress the spring 40. Accordingly, in the absence of such a force, the spearpoint positioning system 30 tends

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to bias the spearhead assembly toward, and maintain the spearhead assembly in one of its above-described positions. This is in contrast with the prior art where the spearhead assembly is able to pivot freely about a pivot pin. When the spearhead assembly 10 is attached to a downhole tool, and disposed within a drill pipe 46 (see Figure 3), the system 30 will tend to maintain the spearpoint 24 in a position where it extends parallel to the longitudinal axis A thus maximising the likelihood of positive coupling with the overshot. In effect, the system 30 acts to self-centralise the spearpoint 24 when the spearhead assembly is disposed within a drill pipe 46.

A boundary or edge 48 is formed between the first surface portion 18 and the third surface portion 22; with a further distinct boundary or edge 50 being formed between the third surface portion 22 and the second surface portion 20. The self-positioning system 30 operates to provide a "click-type" action when the spearpoint 24 is pivoted beyond these edges between its first, second and third positions. The configuration of surface portions 18, 20 and 22, location of edges 48 and 50 and size of plate 38 can be arranged to control the angle by which the spearpoint 24 must be pivoted prior to "clicking over" from one position to another. Referring to Figure 3, edge 48 and plate 38 are related so that the spearpoint 24 must pivot through an angle  $\theta$  about the pivot pin 44 of approximately  $40^\circ$  in order that the system 30 will hold the spearpoint 24 in its third position (shown in Figure 5). However spearpoint 24 will contact an internal surface 52 of the drill pipe 46 prior to pivoting through the angle  $\theta$  and thus the system 30 will maintain the

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spearpoint 24 in its first position (shown in Figure 3) while disposed in the drill pipe 46.

On the other hand if the surface 22 were less steeply inclined so as to move the edge 48 inwardly to a position 48' as shown in phantom on Figure 3, then the spearpoint 24 would need to pivot through a smaller angle  $\beta$  in order to be clicked over the third position depicted in Figure 5.

Hence, embodiments of the present invention provide a facility by which the angle of pivoting of the spearpoint 24 required for the system 30 to positively hold the spearhead assembly in a different position can be varied to suit the application at hand.

As previously mentioned, the angle by which the spearpoint 24 must be pivoted in order for the system 30 to change the position in which it holds the spearpoint 24 may be governed at least in part by the dimensions of the plate 38. In the present embodiments, the plate 38 is of a dimension so as to substantially overlies the surface 18 and thus has a radius substantially the same as that of the edge 48. However by extending the radius of the plate 38 outwardly to say, the diameter of the second surface portion 20 or indeed the diameter of the base 12, the spearhead assembly 10 when located within the drill pipe 46 will be effectively constrained by the system 30 so as to be held in the first position where it extends parallel to the axis A.

When outside of the drill pipe 46, the system 30 can be used to hold the spearpoint 24 in any one of the first, second or third positions as depicted in Figures 3, 4 and

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5 respectively for various purposes including manual coupling with an overshoot.

As is common in spearhead assemblies, the base is provided  
5 with an axial hole 54 which is in fluid communication with the slot 14 to allow fluid to flow through the spearhead assembly 10.

Now that an embodiment of the invention has been described  
10 in detail, it will be apparent to those skilled in the relevant arts that numerous modifications and variations may be made without departing from the basic inventive concepts. For example, the base 12 is shown as being provided with three contiguous surface portions 18, 20 and  
15 22 onto which the slot 14 opens. However two surface portions may be provided rather than three, for example surfaces 18 and 20 only, or more than three surface portions may be provided.

20 Further, the spring 40 may be replaced by other bias means such as a rubber sleeve or a pneumatic cylinder. Also, the plate 38 may be provided with one or more axial holes to limit the effect of the plate 38 on the flow of fluid through the base 12.

25

All such variations and modifications are deemed to be within the scope of the present invention the nature of which is to be determined from the above description and the appended claims.

30

**The Claims Defining the Invention are as Follows:**

## 1. A spearhead assembly comprising:

5           a base having an outer surface composed of a plurality of contiguous surface portions where mutually adjacent surface portions lie in, or have, relatively inclined planes or relatively inclined tangential planes;

10

          a slot formed in one end of said base and opening onto said plurality of surface portions;

          a spearpoint having a proximal end located in  
15       said slot and pivotally coupled to said base and a distal end projecting from said slot and beyond said surface portions; and,

          a spearpoint positioning system for urging said  
20       spearpoint toward one of a plurality of angularly spaced positions, respective ones of said positions characterised by said spearpoint extending perpendicular to the plane or tangential plane of an adjacent surface portion.

25

2. The assembly according to claim 1 wherein said  
      spearpoint positioning system comprises a plate through which said spearpoint extends, said plate retained on said spearpoint in a position where said  
30       plate contacts said outer surface.

3. The assembly according to claim 2 wherein said  
      spearpoint positioning system further comprises a

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biasing device which urges said spearpoint into said one of a plurality of positions and holds said spearpoint in said one of a plurality of positions.

- 5 4. The assembly according to claim 3 wherein said biasing device biases said plate against said outer surface.
- 10 5. The assembly according to any one of claims 2 - 4 wherein said plurality of contiguous surface portions comprises a first surface which lies in a plane substantially perpendicular to a longitudinal axis of said base, whereby when said plate lies against said first surface, said spearpoint is in a first position  
15 where it extends substantially parallel to said longitudinal axis.
6. The assembly according to claim 5 wherein said first surface is planar.
- 20 7. The assembly according to claim 5 or 6 wherein said plurality of surface portions comprises a second surface, said second surface formed about said longitudinal axis, whereby when said plate lies  
25 against said second surface, said spearpoint is in a second position extending substantially perpendicular to said longitudinal axis.
- 30 8. The assembly according to claim 7 wherein said plurality of surface portions comprises a third surface located between said first and second surfaces, said third surface configured so that when said plate lies against said third surface, said

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spearpoint is in a third position angularly spaced between said first and second positions.

9. The assembly according to claim 8 wherein said third  
5 surface is configured so that when said spearpoint is in said third position, said spearpoint extends at substantially 45° to said longitudinal axis.
10. The assembly according to any one of claims 2 - 9  
10 wherein said plate has a peripheral edge which is substantially co-extensive with a peripheral edge of said first surface when said plate is parallel to said first surface.
- 15 11. The assembly according to any one of claims 2 - 9 wherein said plate may have a peripheral surface which extends to, or beyond, said second surface when said plate is parallel to said first surface.
- 20 12. A spearpoint assembly comprising:
- a base having an outer surface;
- a slot formed in one end of said base, said slot  
25 comprising a plurality of continuous lengths each of which opens onto said outer surface, and where mutually adjacent lengths of said slot lie in respective inclined planes;
- a spearpoint having a proximal end located in  
30 said slot and pivotally coupled to said base and a distal end projecting from said slot and beyond said outer surface; and,



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5 a spearpoint positioning system for urging said  
spearpoint into one of a plurality of angularly  
spaced positions in which said spearpoint extends  
perpendicularly to the plane of the length of said  
slot from which said spearpoint extends.

10 13. The assembly according to claim 12 wherein said  
spearpoint positioning system comprises a plate  
through which said spearpoint extends, said plate  
retained on said spearpoint in a position where said  
plate contacts said outer surface.

15 14. The assembly according to claim 13 wherein wherein  
said spearpoint positioning system further comprises  
a biasing device which urges said spearpoint into  
said one of a plurality of positions and holds said  
spearpoint in said one of a plurality of positions.

20 15. The assembly according to claim 14 wherein said  
biasing device biases said plate against said outer  
surface.

25 16. The assembly according to any one of claims 12 - 14  
wherein said plurality of lengths comprise a first  
length which lies in a first plane which is  
perpendicular to a longitudinal axis of said base,  
whereby when said plate lies against said first  
length said spearpoint is in a first position  
30 extending substantially parallel to said longitudinal  
axis.

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17. The assembly according to claim 16 wherein said plurality of lengths comprise a second length which is parallel to said longitudinal axis, whereby when said plate lies against said second length, said spearpoint is in a second position extending substantially perpendicular to said longitudinal axis.
18. The assembly according to claim 17 wherein said plurality of lengths comprise a third length located between said first and second lengths, whereby when said plate lies against said third length, said spearpoint is in a third position angularly spaced between said first and second positions.
19. The assembly according to claim 18 wherein said third length lies in a third plane which extends at substantially 45° to said longitudinal axis.
20. The assembly according to any one of claims 12 - 19 wherein said plate has a peripheral edge which is substantially co-extensive with a peripheral edge of said first surface when said plate is parallel to said first surface.
21. The assembly according to any one of claims 12 - 19 wherein said plate has a peripheral surface which extends to, or beyond, said second surface when said plate is parallel to said first surface.
22. A spearhead assembly comprising:

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a base provided with a slot at a first end, said slot opening onto a plurality of sequentially contiguous outer surface portions of said base;

5           a spearpoint having a proximal end pivotally coupled to the base and disposed in said slot, and a distal end extending beyond said base; and,

10           a spearpoint positioning system for urging said spearpoint toward one of a plurality of angularly spaced positions related to said surface portions.

23.   The assembly according to claim 22 wherein each of said plurality of positions is characterised by said  
15       spearpoint extending substantially perpendicular to a plane containing parallel opposite edges of said slot flanking respective ones of said surfaces.

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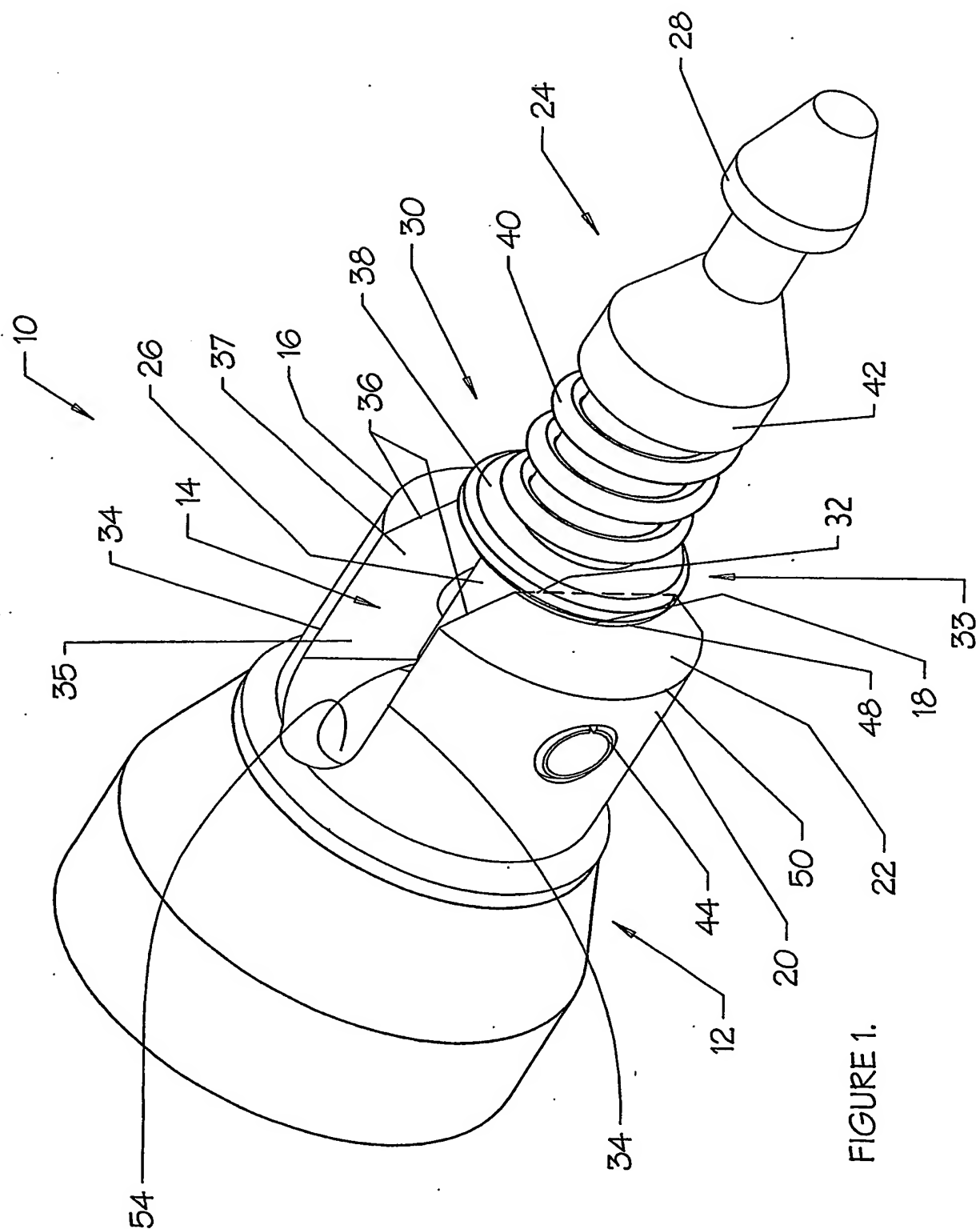


FIGURE 1.

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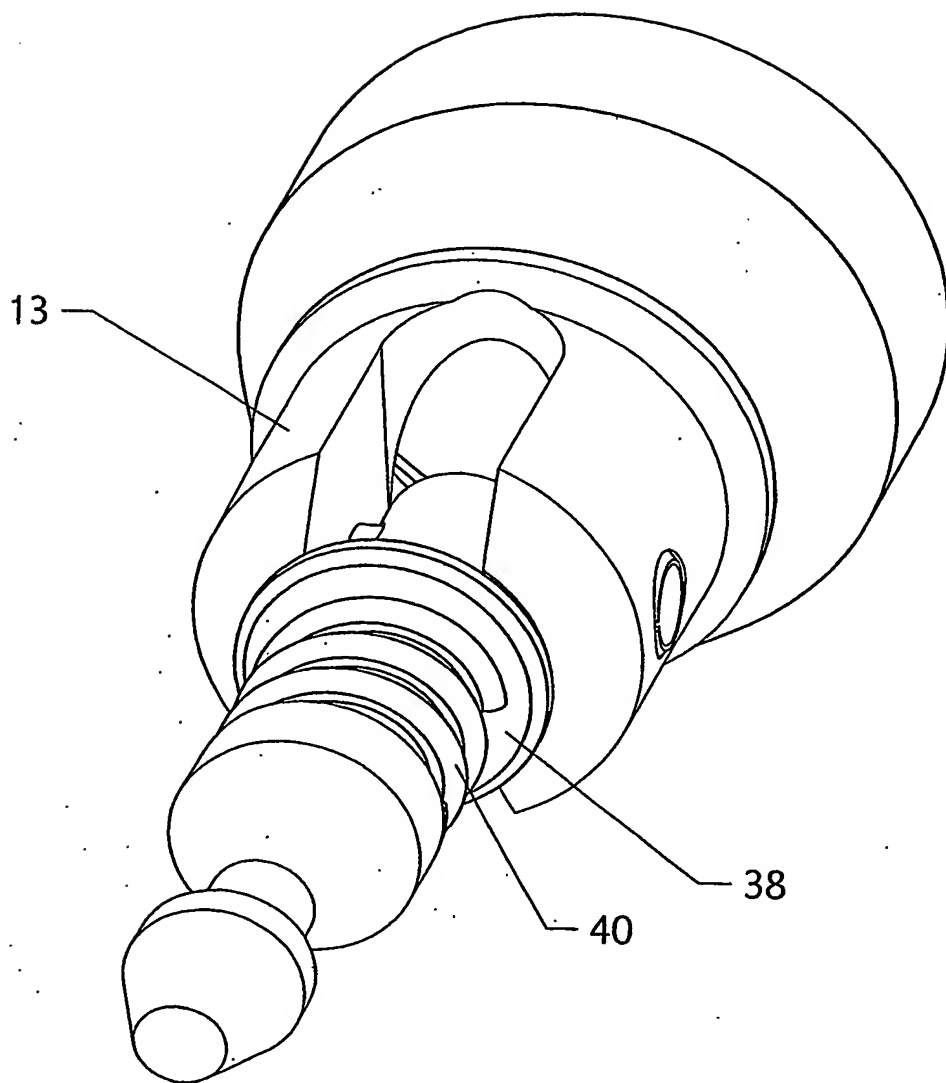


FIGURE 2.

3/4

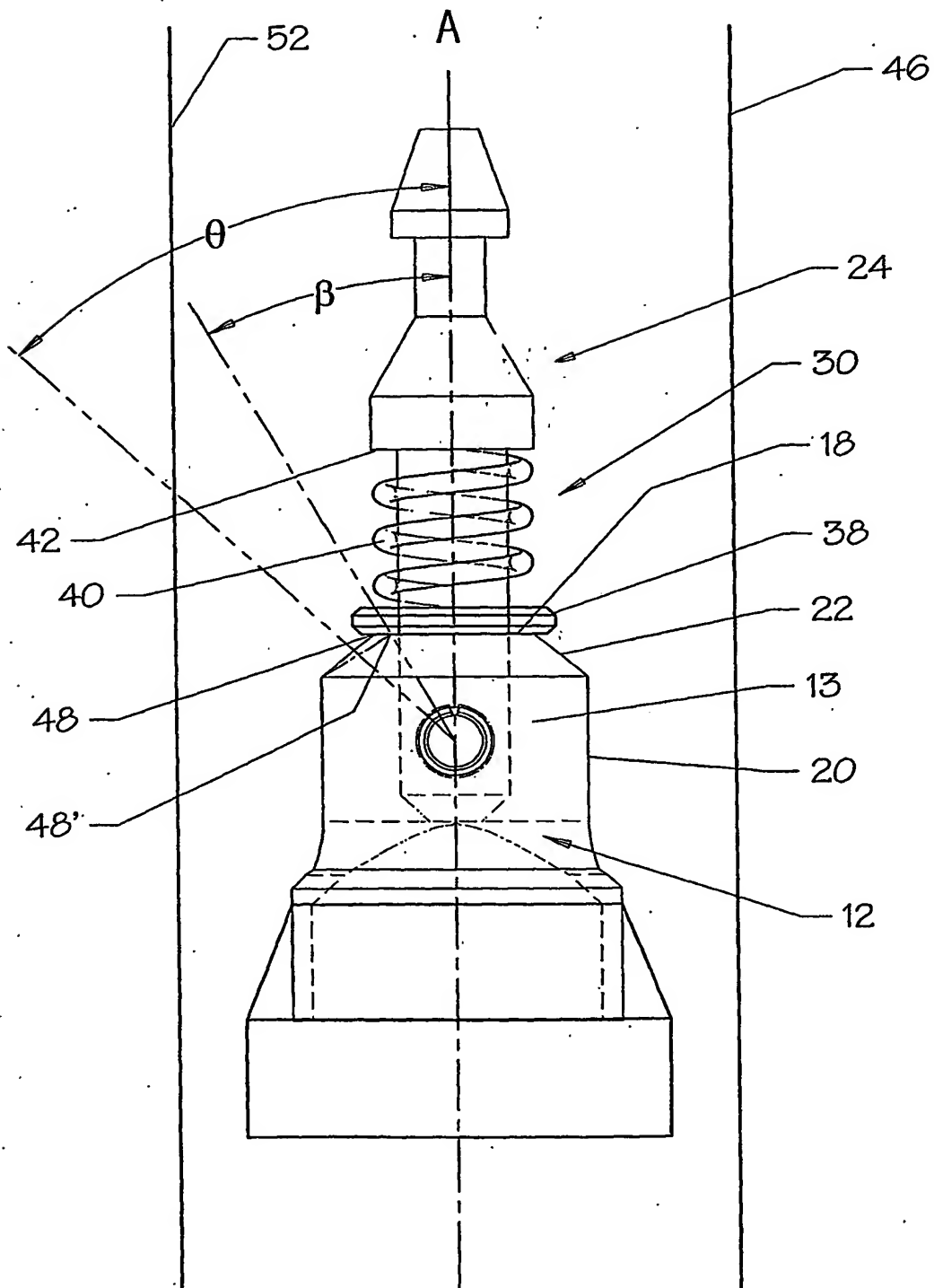


FIGURE 3.

4/4

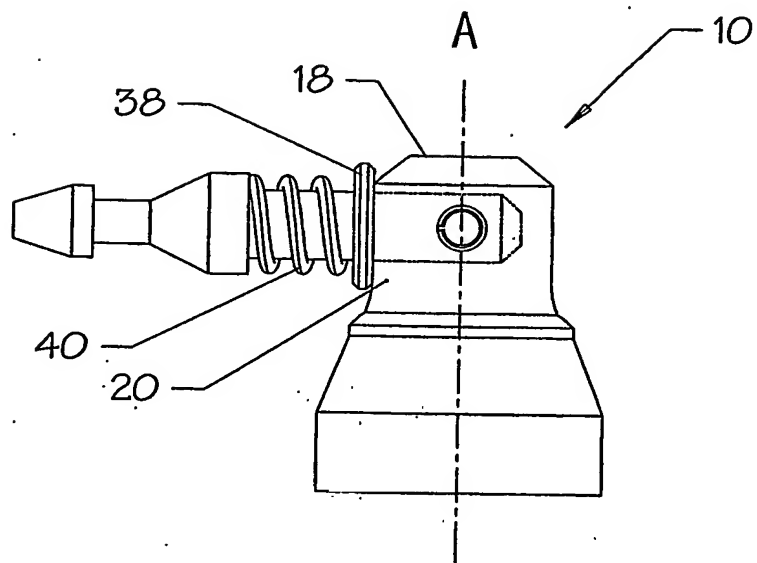


FIGURE 4.

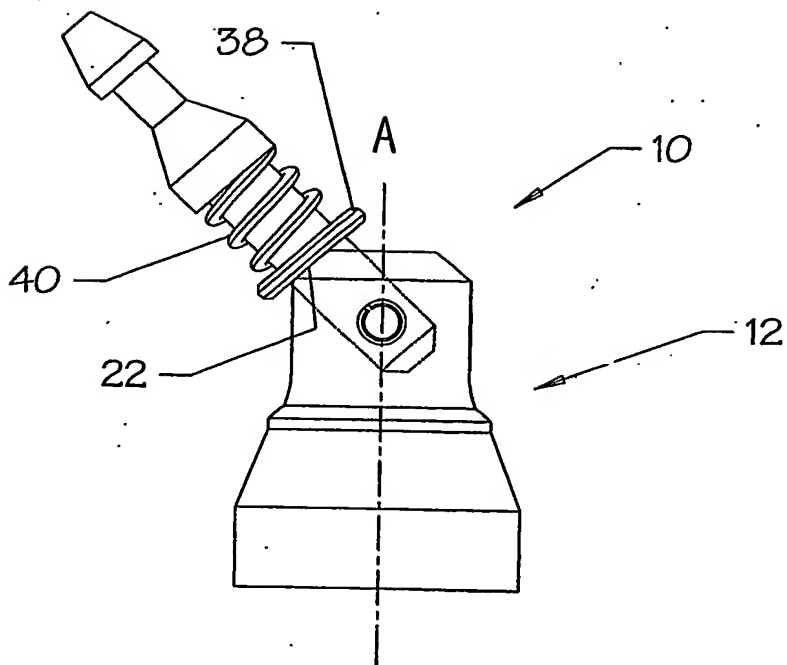


FIGURE 5.

# INTERNATIONAL SEARCH REPORT

International application No.  
**PCT/AU03/01046**

<b>A. CLASSIFICATION OF SUBJECT MATTER</b>					
Int. Cl. <sup>7</sup> : E21B 23/14, 31/20					
According to International Patent Classification (IPC) or to both national classification and IPC					
<b>B. FIELDS SEARCHED</b>					
Minimum documentation searched (classification system followed by classification symbols) IPC: E21B 23/14, 31/20					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched					
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) WPAT					
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>					
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.			
A	WO 97/18382 A1 (DOWN HOLE TECHNOLOGIES PTY LTD) 22 May 1997 See whole document	1, 12, 22			
A	WO 97/08379 A1 (DOWN HOLE TECHNOLOGIES PTY LTD) 6 March 1997 See whole document	1, 12, 22			
<input type="checkbox"/> Further documents are listed in the continuation of Box C <input checked="" type="checkbox"/> See patent family annex					
<p>* Special categories of cited documents:</p> <table style="width: 100%; border: none;"> <tr> <td style="width: 33%; vertical-align: top;"> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </td> <td style="width: 33%; vertical-align: top;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&amp;" document member of the same patent family</p> </td> <td style="width: 33%;"></td> </tr> </table>			<p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&amp;" document member of the same patent family</p>	
<p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&amp;" document member of the same patent family</p>				
Date of the actual completion of the international search <b>25 September 2003</b>		Date of mailing of the international search report <b>- 3 OCT 2003</b>			
Name and mailing address of the ISA/AU AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA E-mail address: pct@ipaustalia.gov.au Facsimile No. (02) 6285 3929		Authorized officer  <b>BARRY STEPHENS</b> Telephone No : (02) 6283 2106			



# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU03/01046

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report				Patent Family Member			
WO	97/18382	AU	69198/96	EP	859901	US	6045171
		ZA	9608165				
WO	97/08379	AU	66974/96	GB	2319277	SE	9800607
		US	6059053				
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